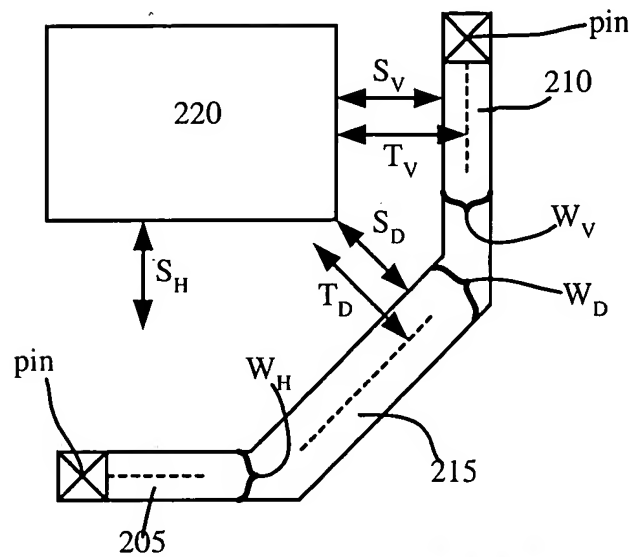


5th Layer: -45 Diagonal
4th Layer: +45 Diagonal
3rd Layer: Horizontal
2nd Layer: Vertical
1st Layer: Horizontal

**Figure 1**

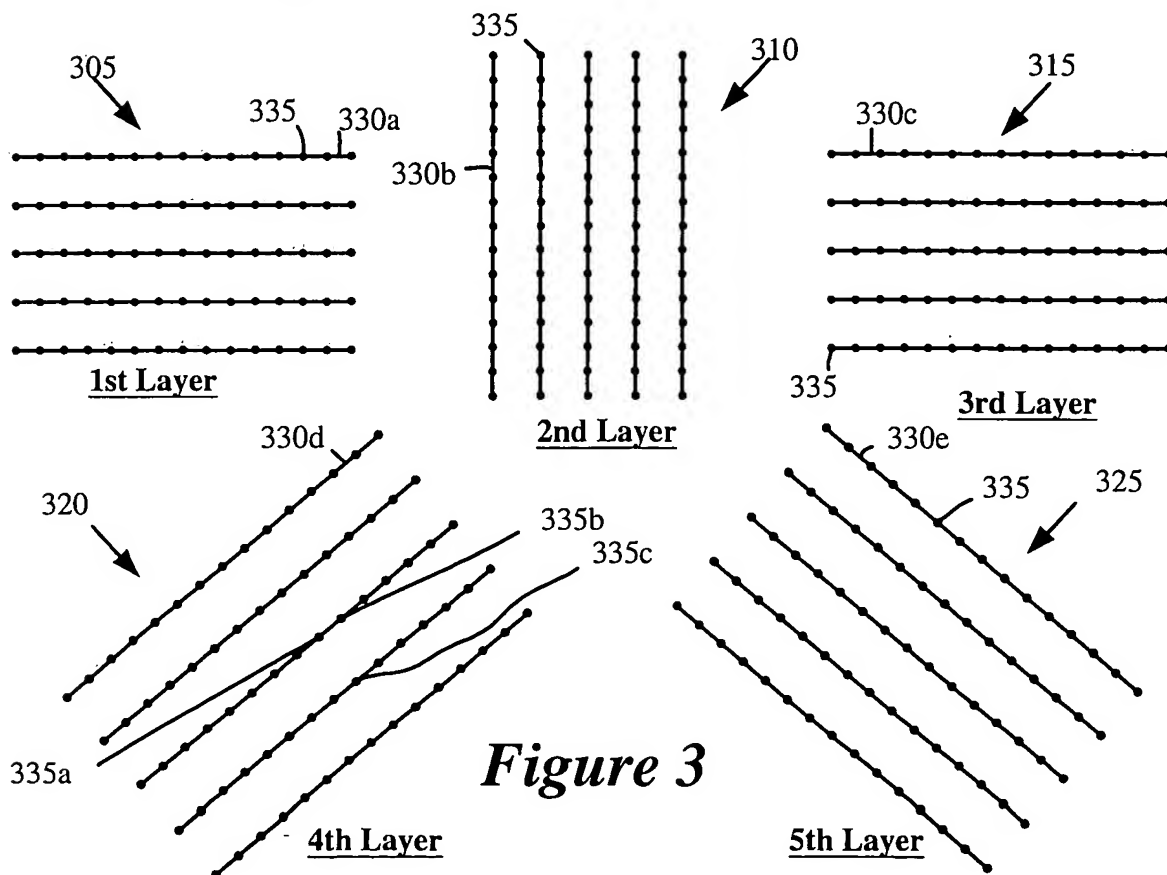


$$T_D = S_D + (W_D)/2$$

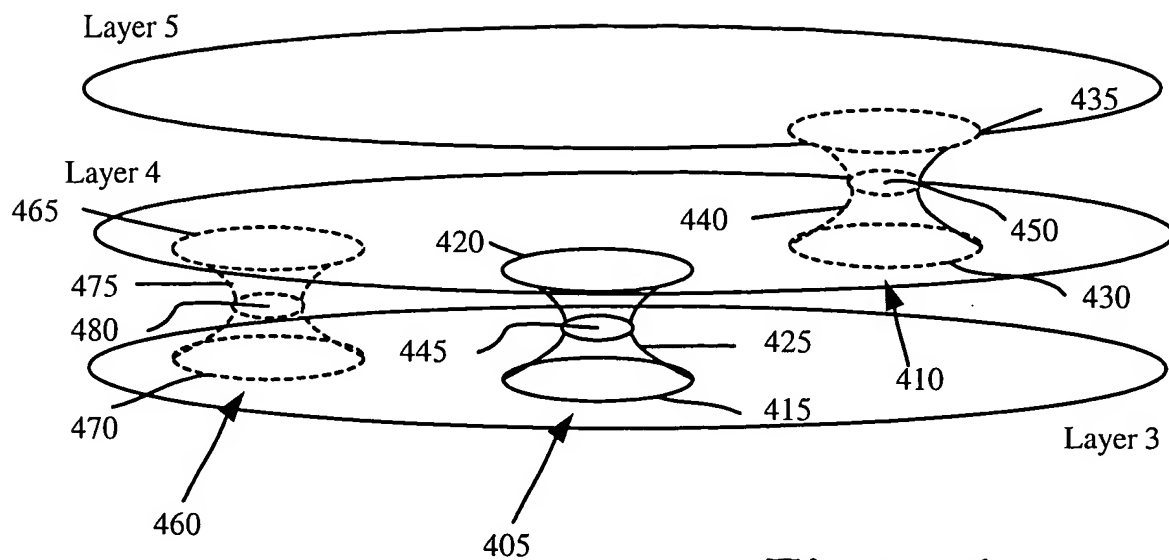
$$T_V = S_V + (W_V)/2$$

$$T_D > T_V$$

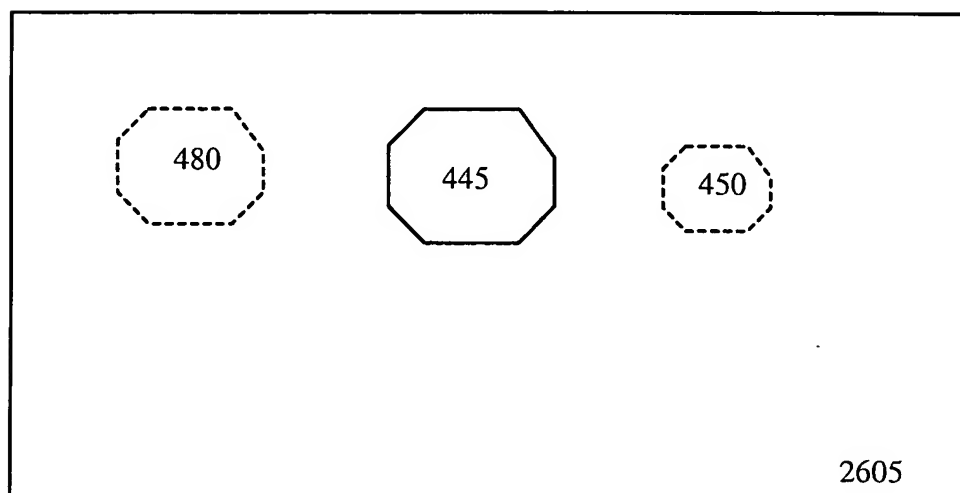
**Figure 2**



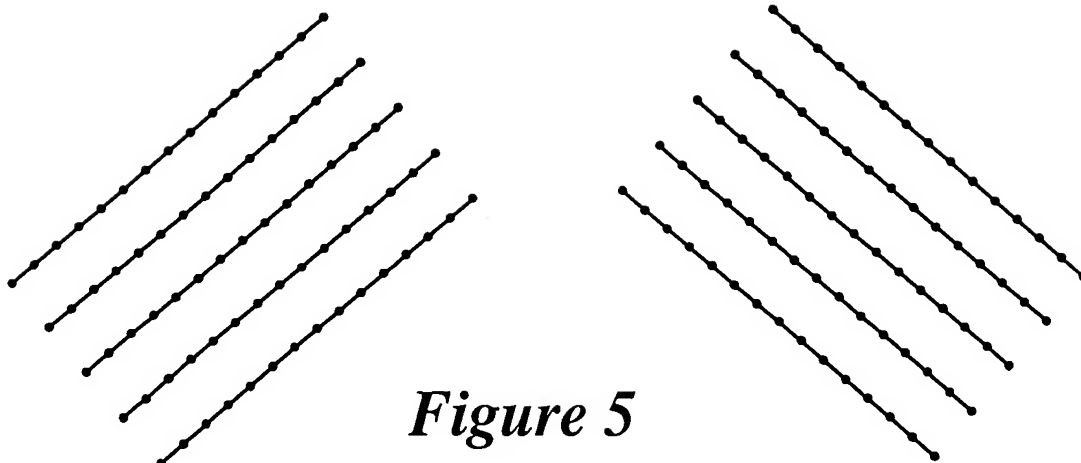
**Figure 3**



**Figure 4**



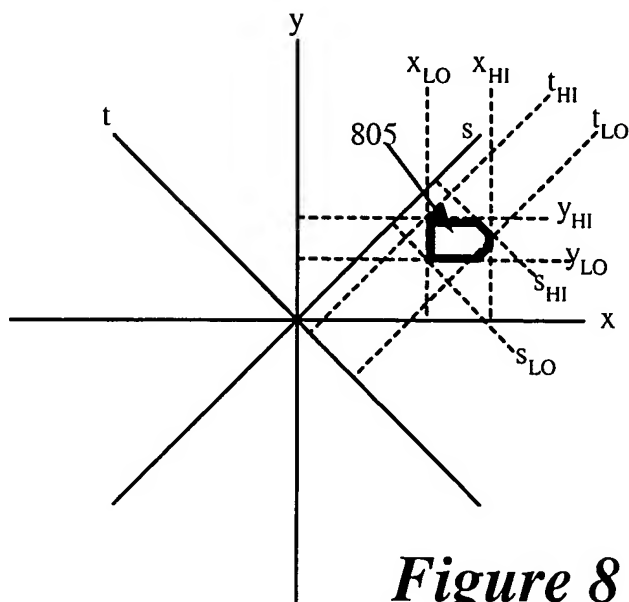
**Figure 26**



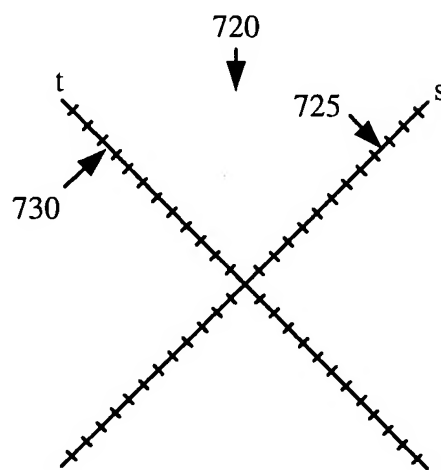
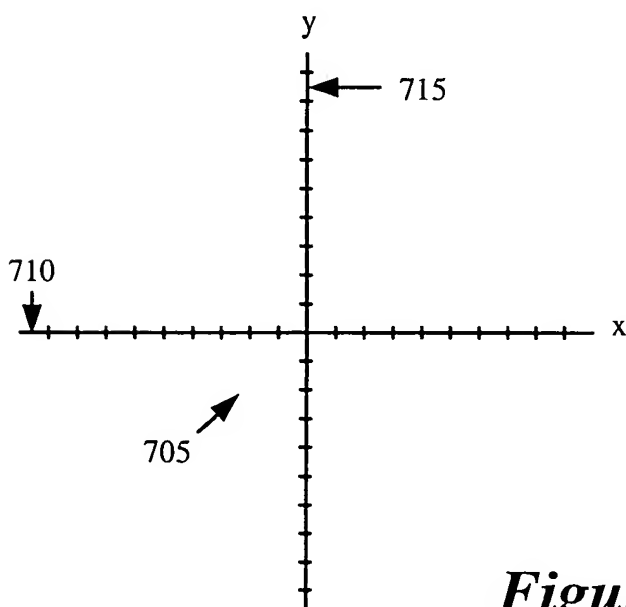
*Figure 5*

$x_{LO}$	← 605
$y_{LO}$	
$s_{LO}$	
$t_{LO}$	
$x_{HI}$	
$y_{HI}$	
$s_{HI}$	
$t_{HI}$	

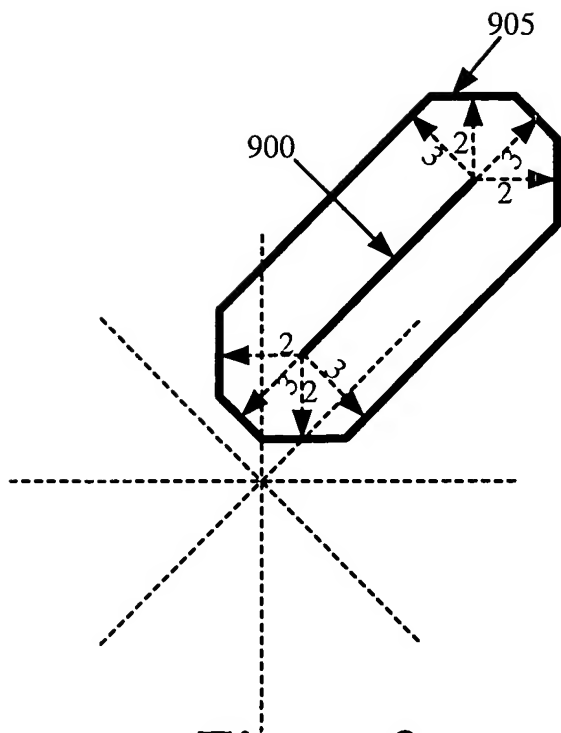
*Figure 6*



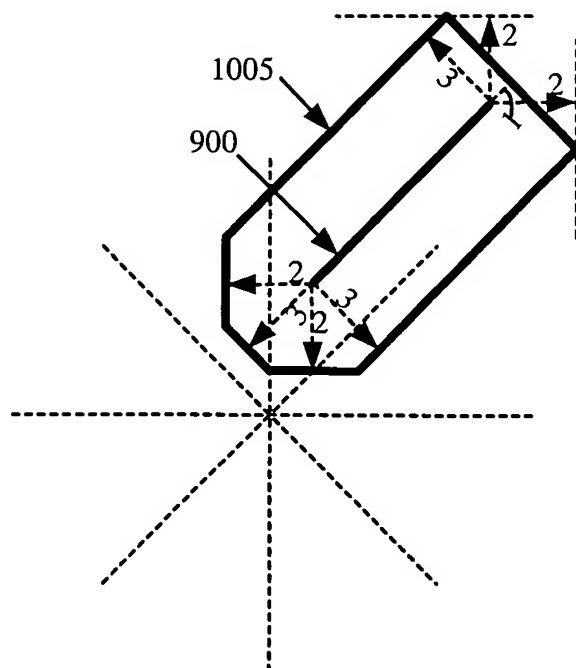
*Figure 8*



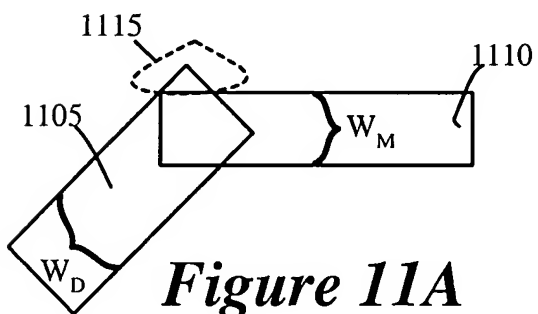
*Figure 7*



**Figure 9**



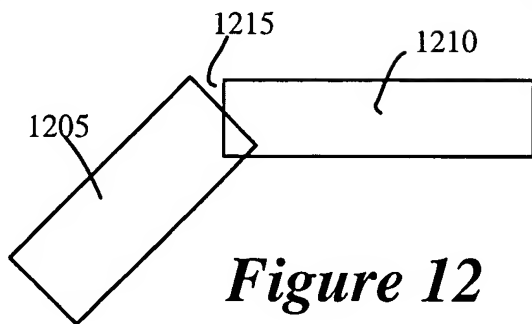
**Figure 10**



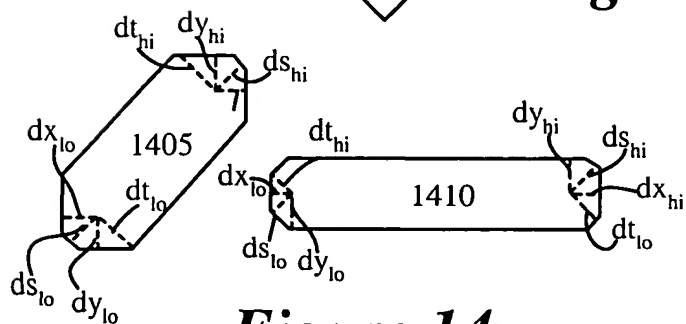
**Figure 11A**



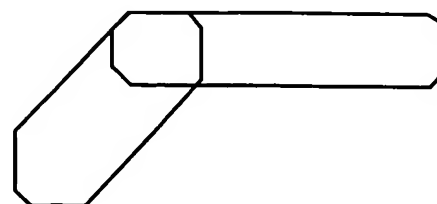
**Figure 11B**



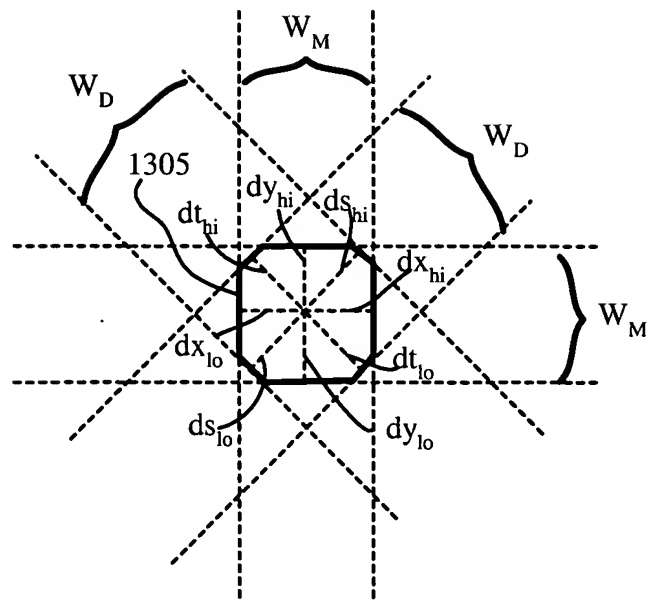
**Figure 12**



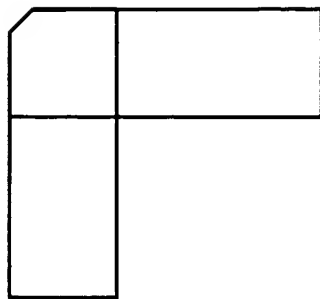
**Figure 14**



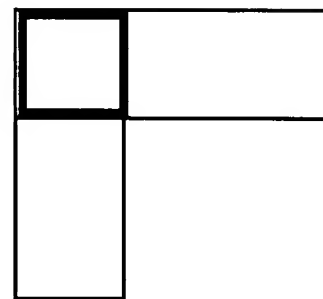
**Figure 15**



**Figure 13**

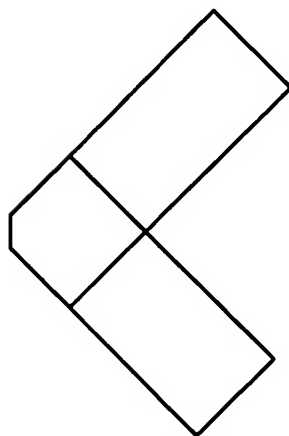


Undesirable

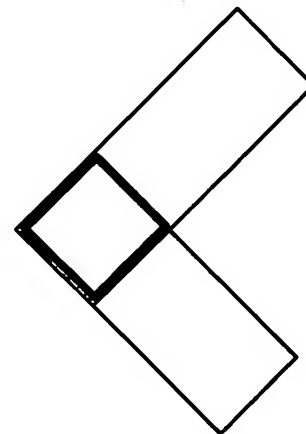


Replacement

**Figure 17**

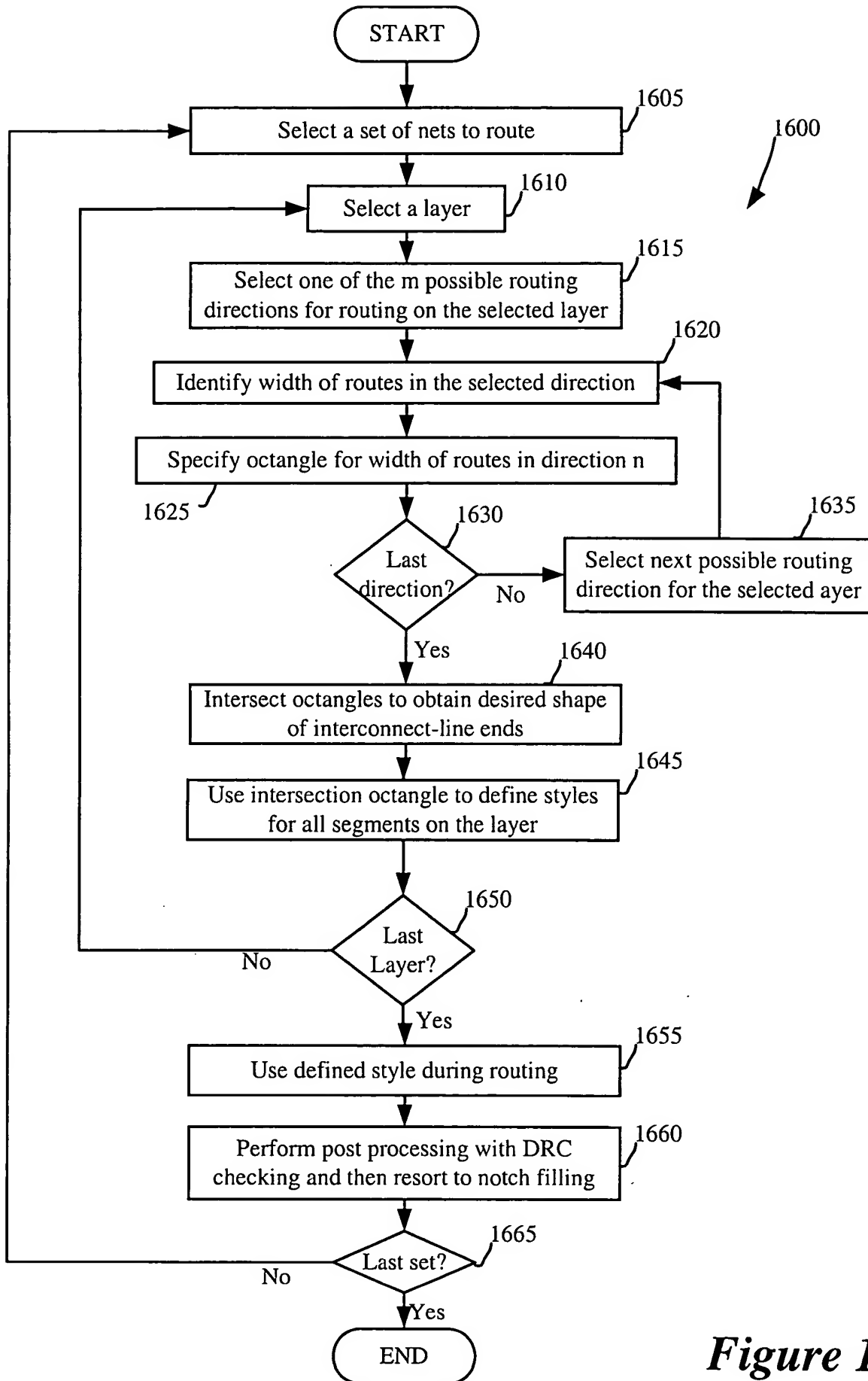


Undesirable

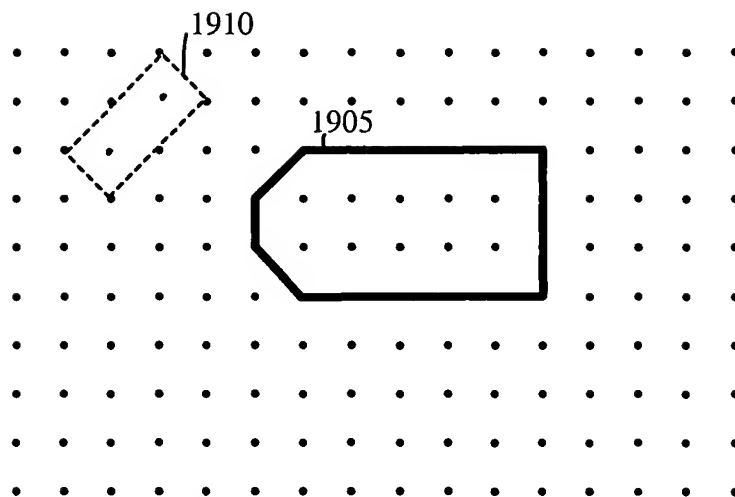


Replacement

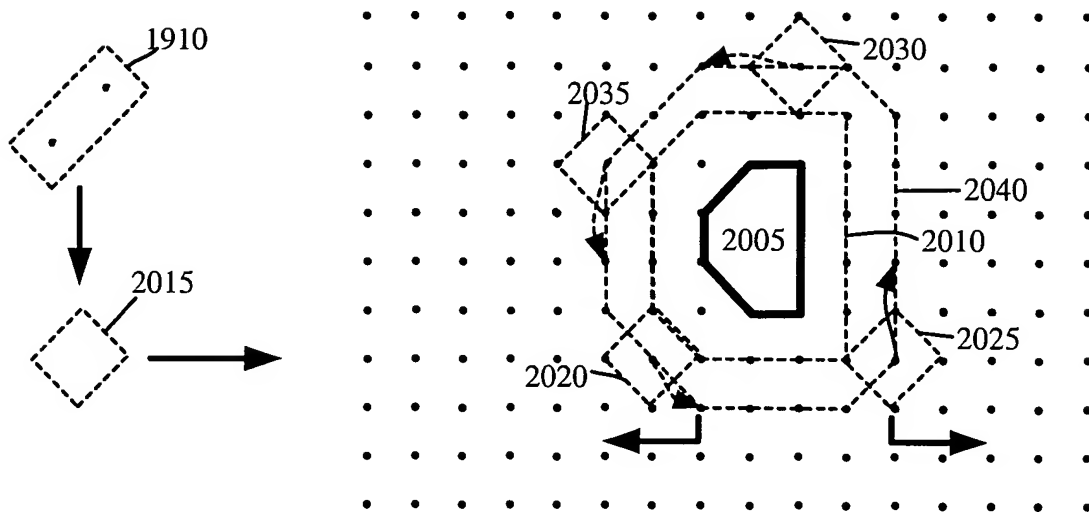
**Figure 18**



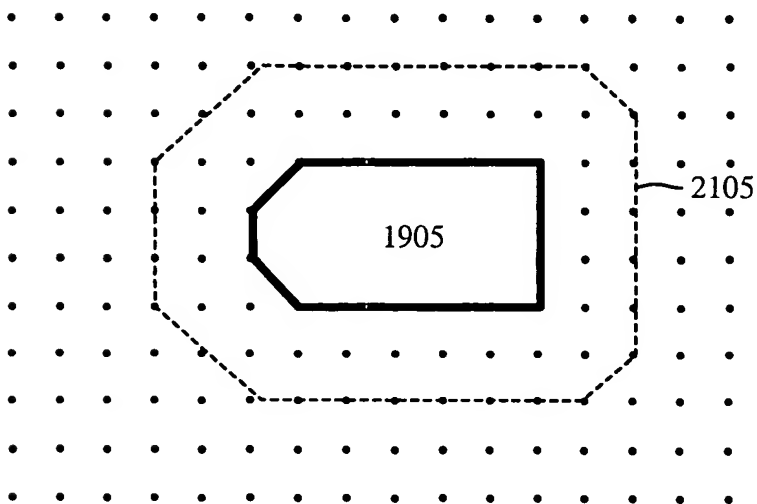
**Figure 16**



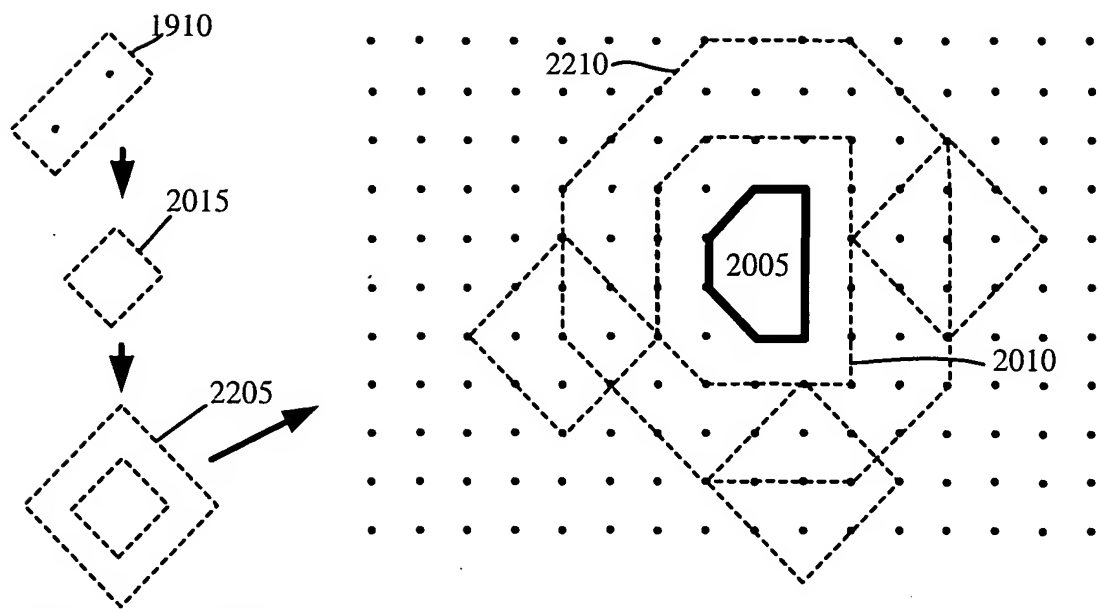
*Figure 19*



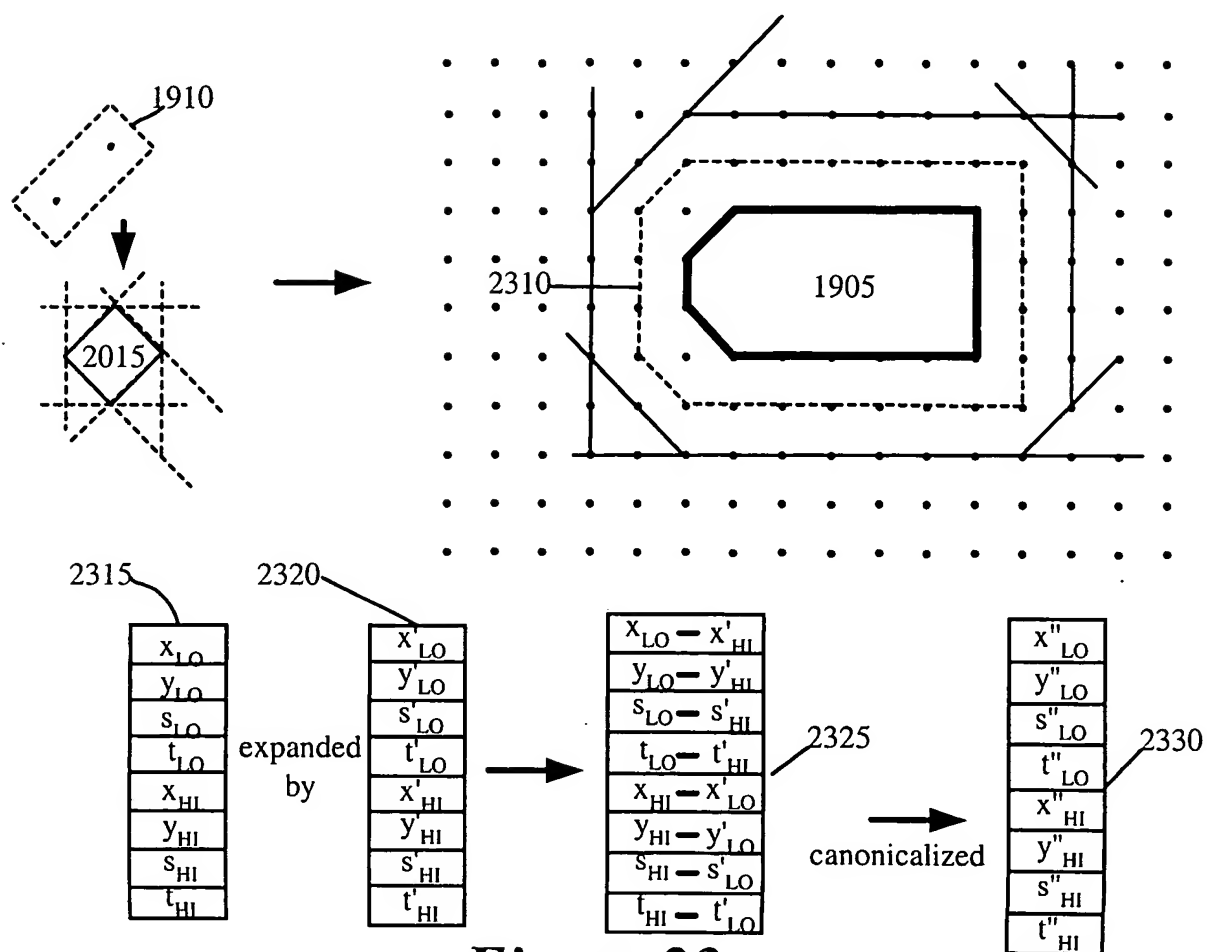
*Figure 20*



*Figure 21*

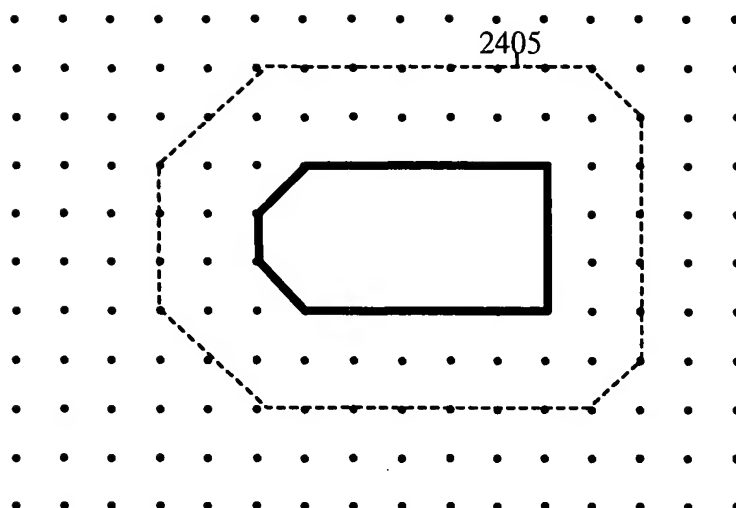


**Figure 22**

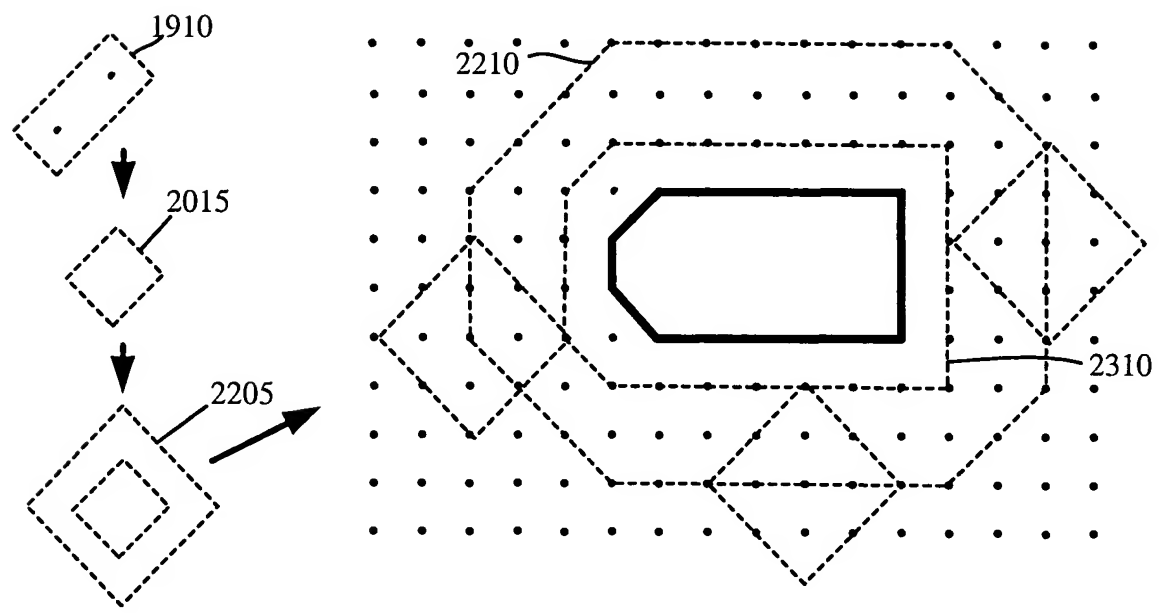


**Figure 23**

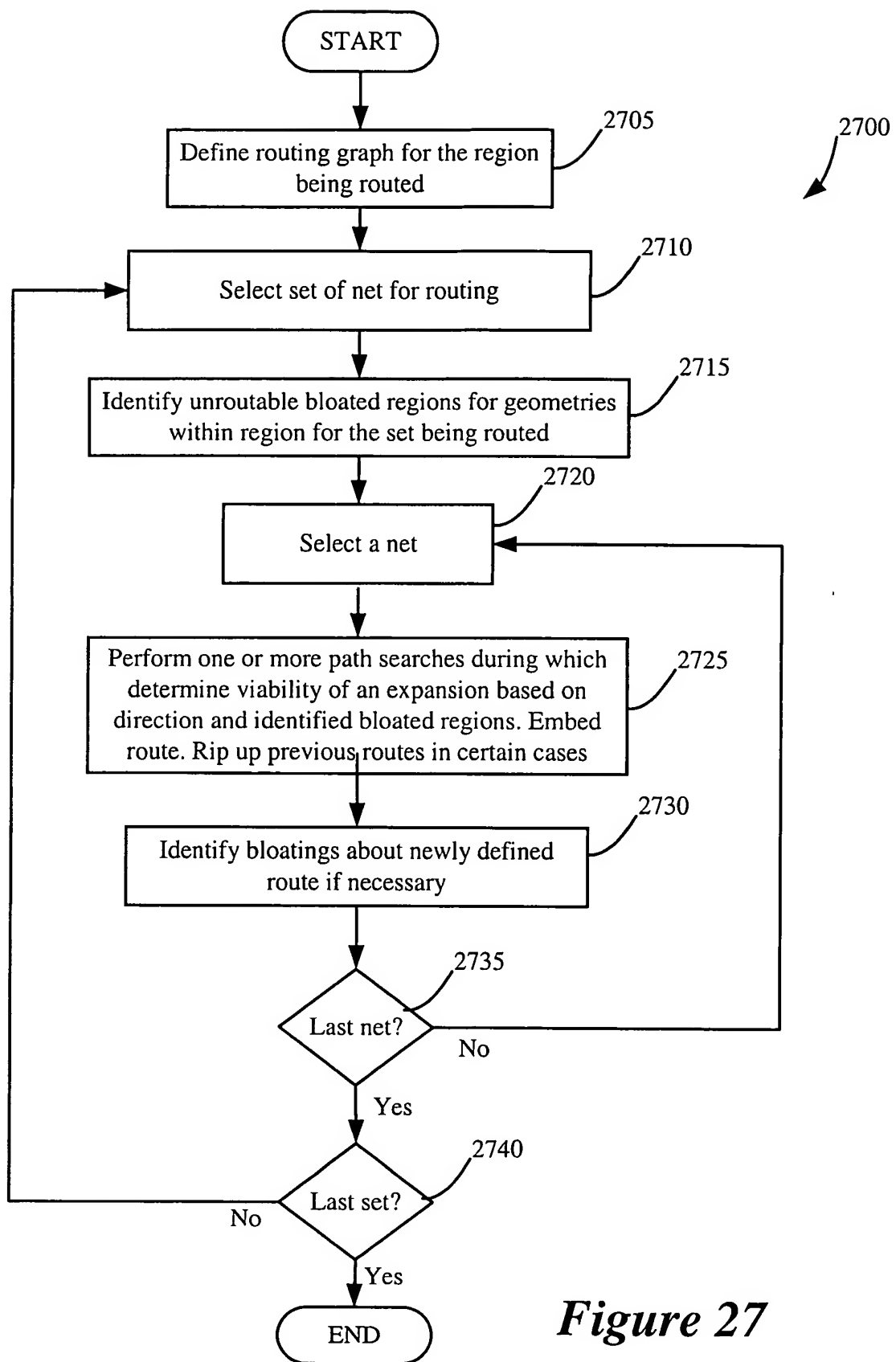


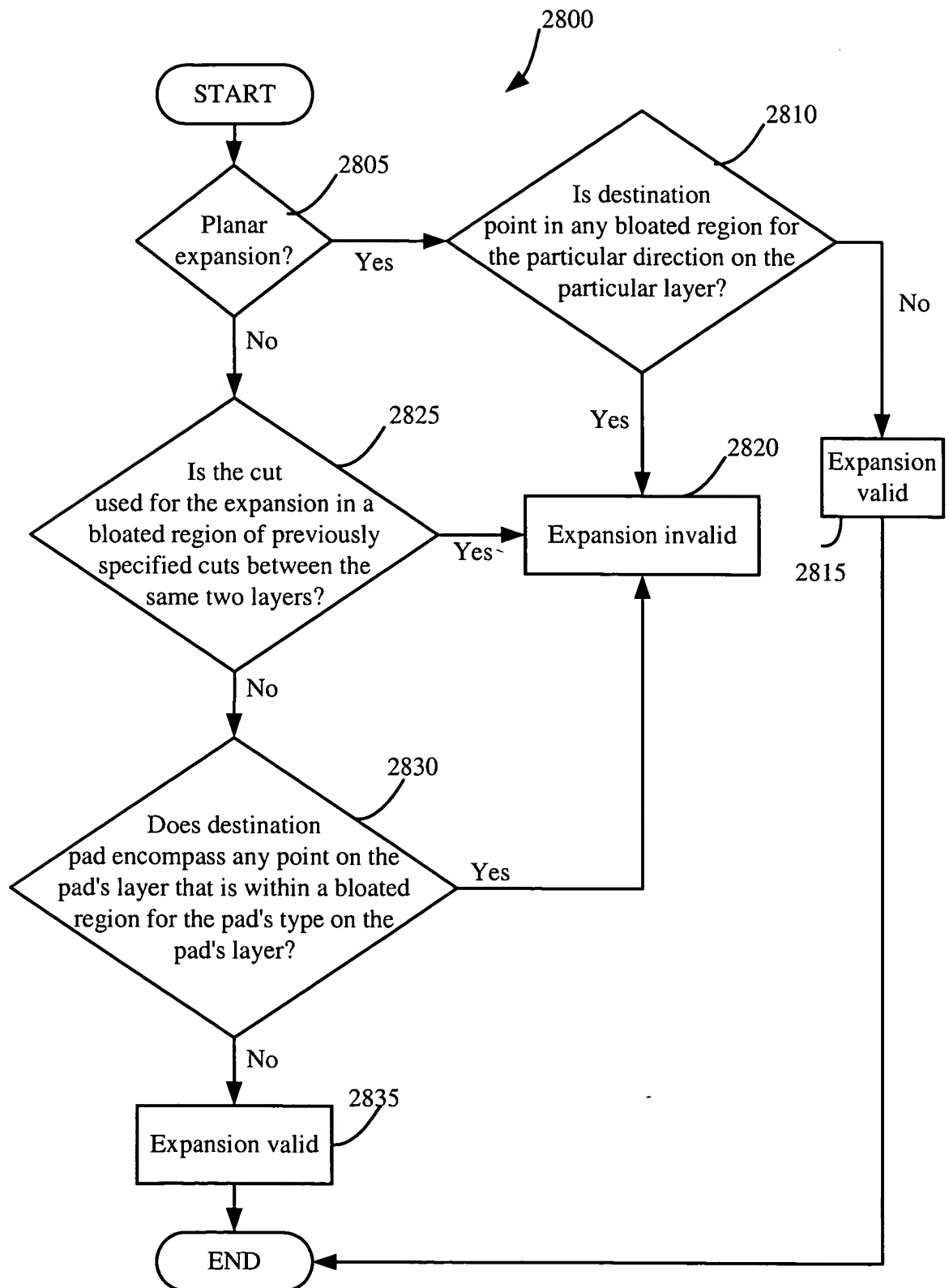


*Figure 24*

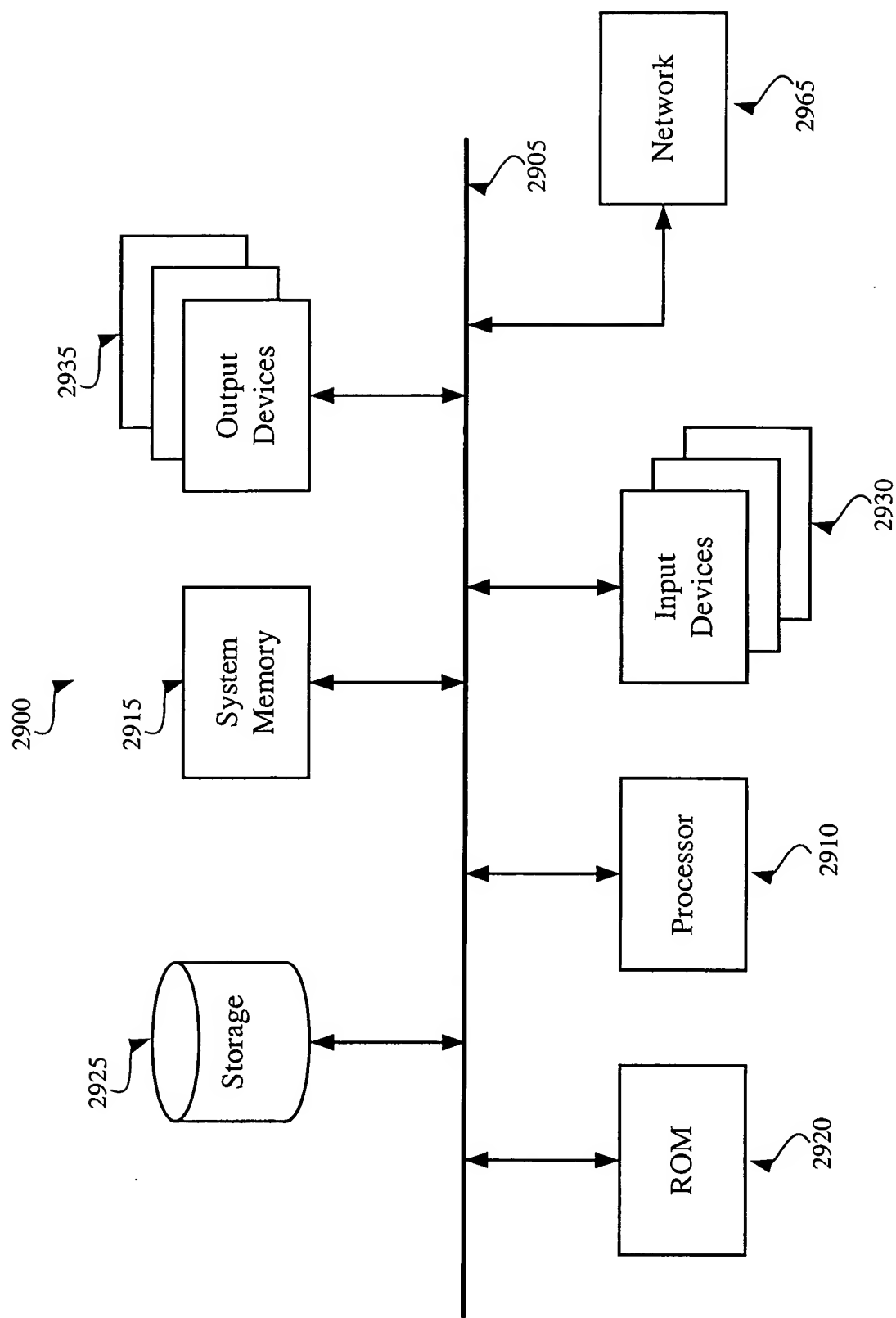


*Figure 25*





**Figure 28**



*Figure 29*